

A large, flowing, abstract graphic in shades of blue and light blue, resembling smoke or liquid, occupies the top half of the slide. It starts from the left and flows towards the right, with various overlapping and swirling shapes.

# Importance of Stent Design and Technical Aspects of the SFA

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SAINT 27.09.2013



# Optimal Stent Design Is a Balancing Act

Engineers Make Trade-offs Between Performance and Clinical Attributes

Each clinical application has specific ideal stent characteristics

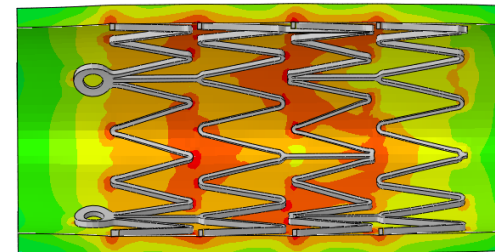
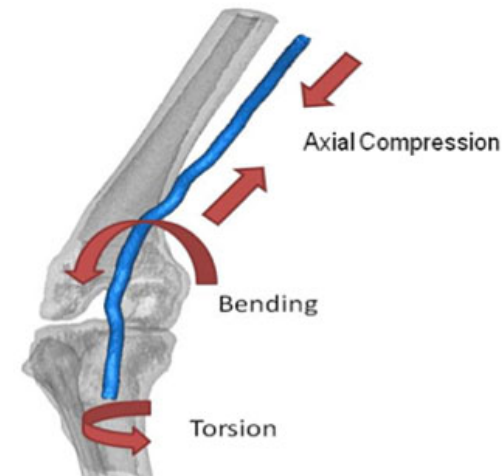
- Deployed stent accuracy
- Radial strength function
- Scaffolding
- Expansion range



- Conformability
- Length compliance
- Broad usage range
- Fatigue resistance
- Profiles
- Metal in the vessel

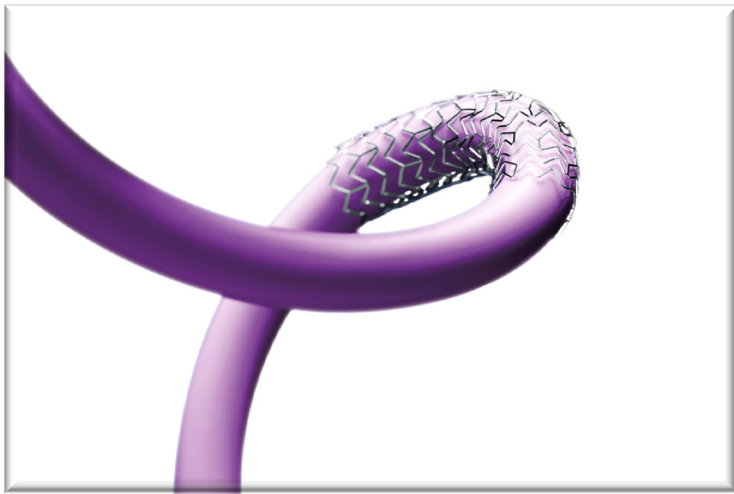
# Stent Design Should Accommodate Natural Anatomic Forces

- Goal: Allow arteries to maintain as much natural behavior and function as possible while addressing atherosclerotic issues
- Dynamic forces of the SFA require a compliant stent to minimize chronic vessel injury and stresses on stent that can lead to fracture
  - Mismatch can lead to stresses and fracture on stent or injury to the vessel
  - Energy should transfer to either stent or vessel
  - Stent should mimic rather than resist the vessel



# Stent Design Decisions: Choice of Material

- Options for material: stainless steel, cobalt chromium, nitinol, or other



# Self-Expanding vs. Balloon Expandable Stent Loading

## Self Expanding

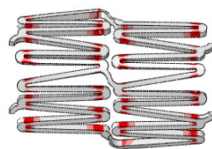
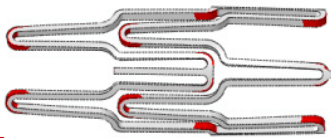
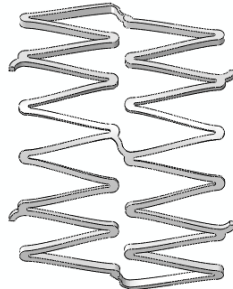
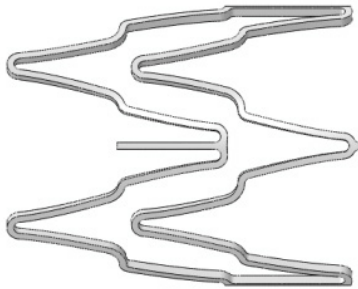
Absolute

SMART

Decrease  
Diameter



Increases  
Load

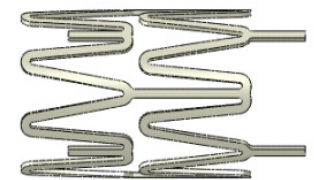
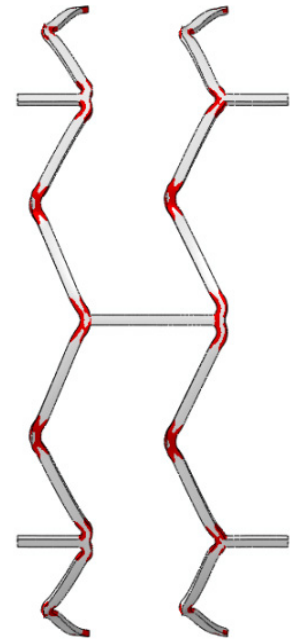


## Balloon Expanding

Increases  
Load

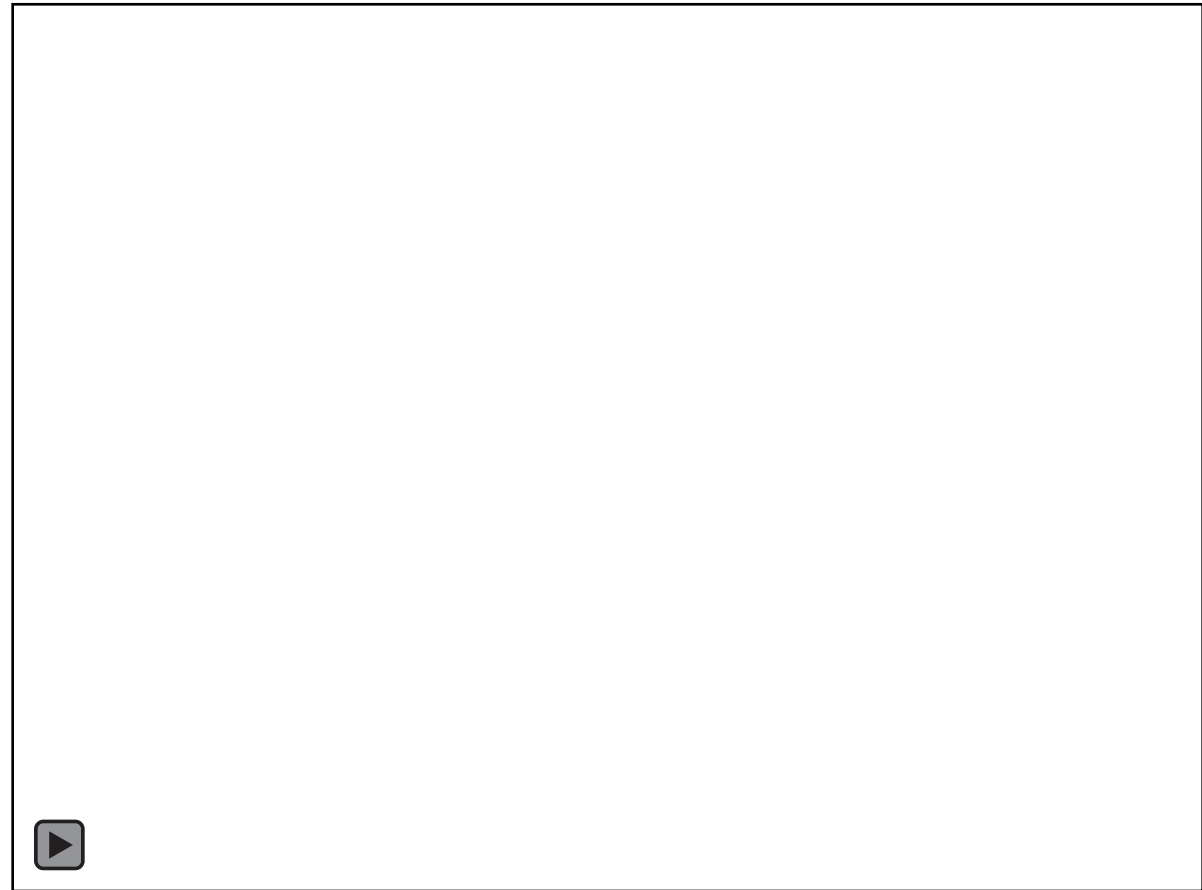
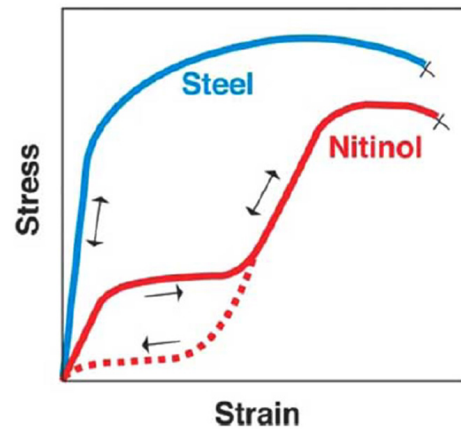


Increase  
Diameter



Illustrations are artist's renditions.

# Choice of Material: Nitinol (SES) versus Cobalt Chromium (BES)



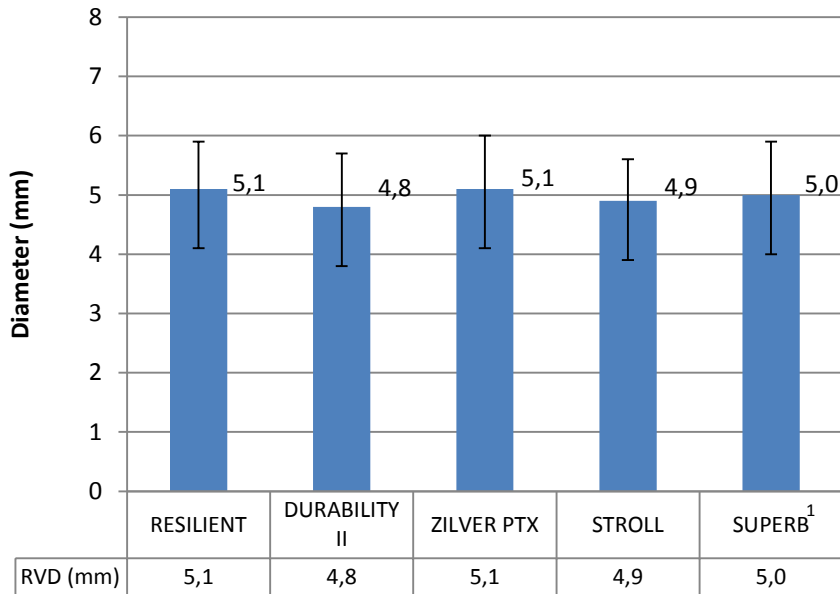
# Self-Expanding Stent Oversizing Leads to Chronic Outward Force

- Self-expanding stents are oversized to the vessel to assure wall apposition
- Oversizing causes the stent to exert COF on the vessel
- Not all SES have the same COF
- Too much COF may lead to chronic stent-vessel irritation

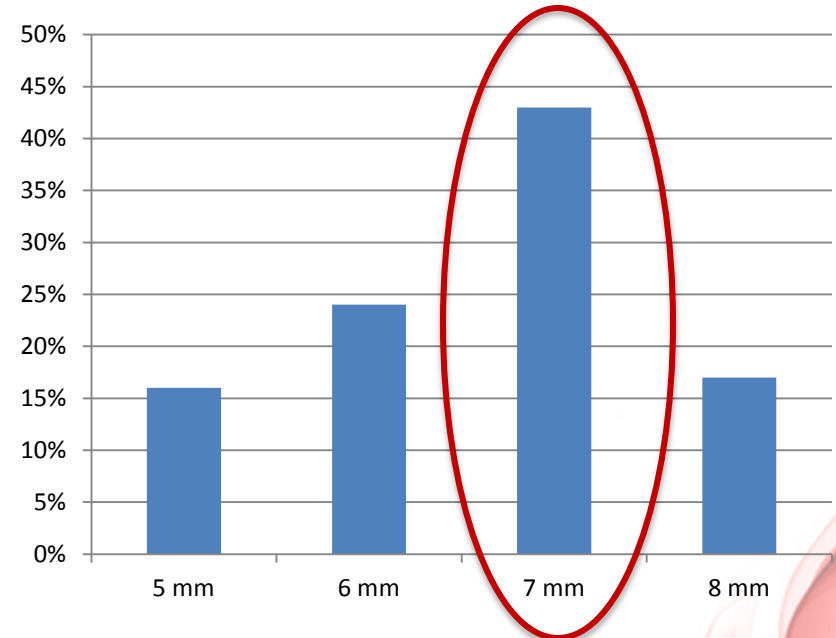
# How Common is SFA Oversizing?

- Average reference vessel diameter of SFA is 5 mm
- Most commonly used stent diameter in SFA is 7 mm

Reference Vessel Diameters from SFA trials



Stent Diameter Use in SFA, %



Source: Clinical data from US product Instructions for Use (IFU) except where noted.

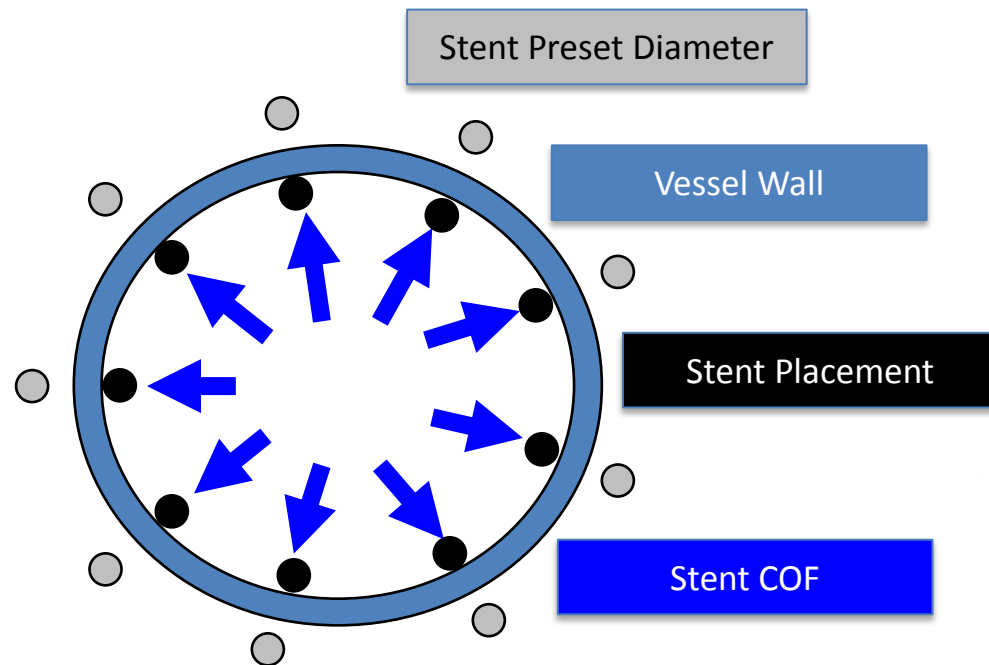
1- Garcia L. Superb Trial 12 Month Results. Presented at TCT 2012. Miami, FL.

Data on file at Abbott Vascular.



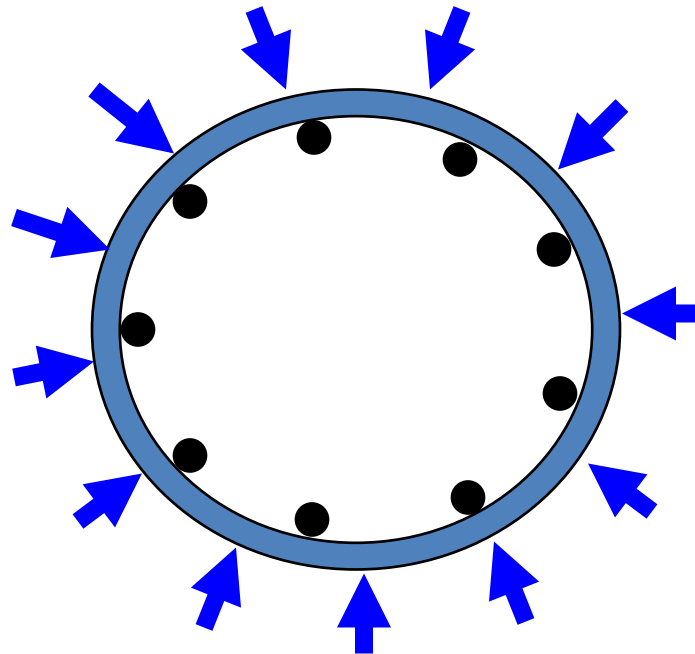
# Chronic Outward Force

- Outward force exerted on vessel by self expanding stents to achieve preset diameter



# Radial Strength

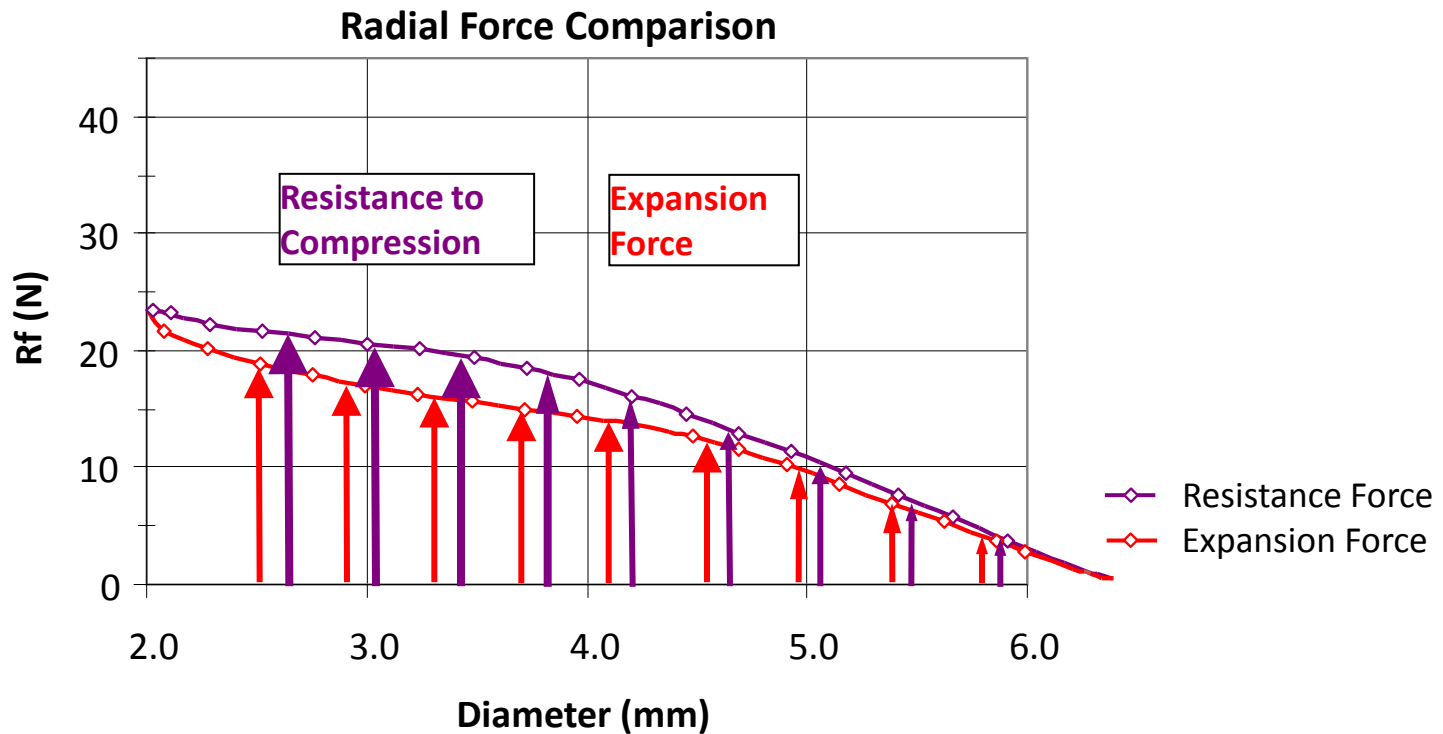
The ability to resist vessel recoil



Illustrations are artist's renditions.

# Stent Compression & Expansion Forces

Nitinol elastic modulus is non-linear,  
path-dependent and temperature-dependent



Illustrations are artist's renditions.

# Self-Expanding Stents Exert Chronic Outward Force

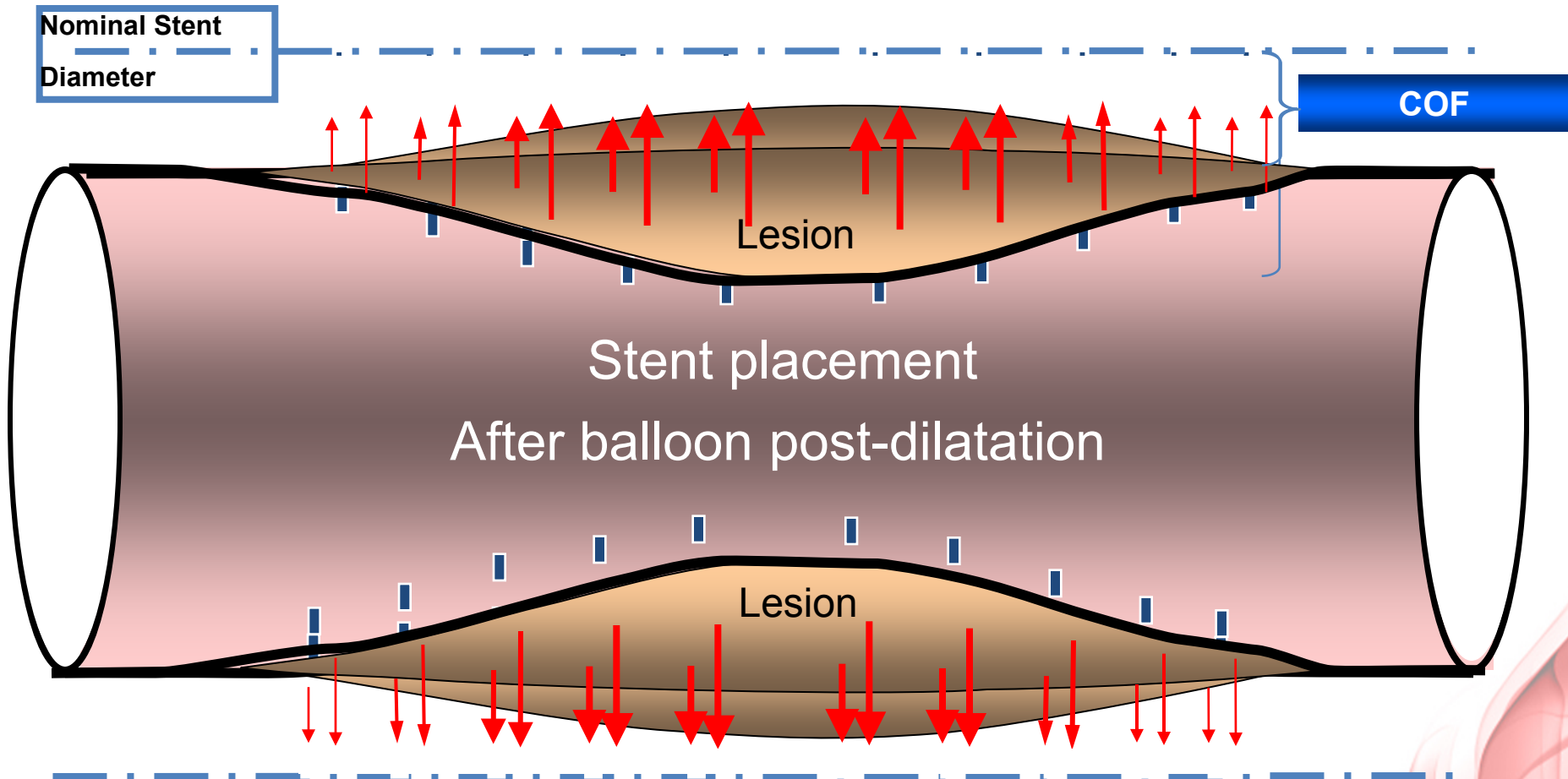


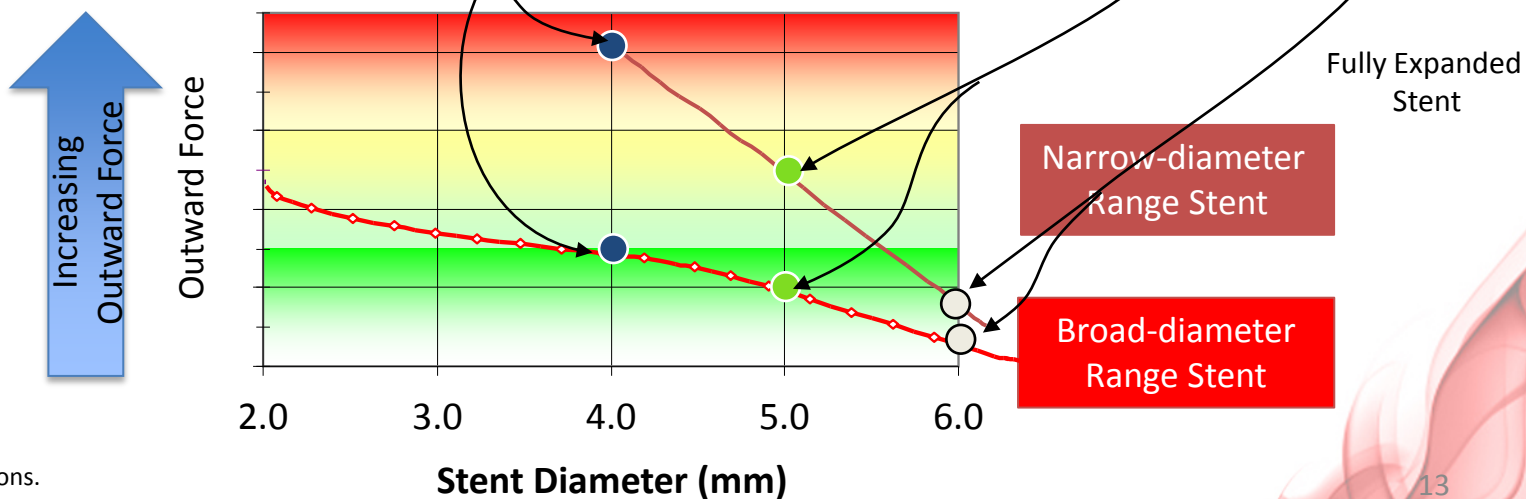
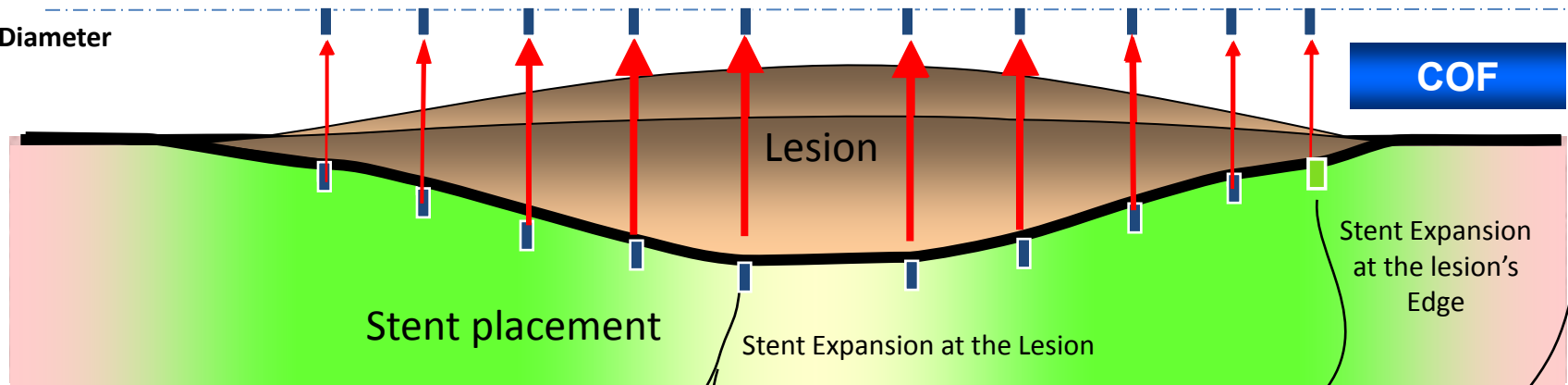
Illustration is artist's rendition.

# Different Self-Expanding Stents Exert Differing Levels of Chronic Outward Force

After Post-dilatation... COF reduces as stent diameter grows

Nominal Stent

Diameter



Illustrations are artist's renditions.

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# Oversizing Can Lead to Chronic Stent-Vessel Irritation

## Optimal Oversizing

## Medium Oversizing

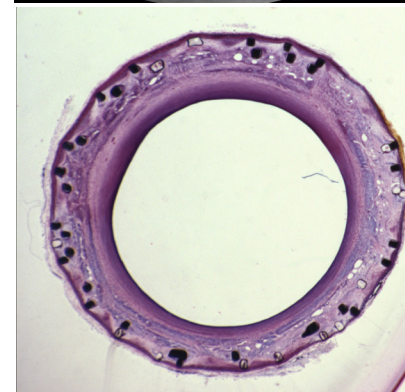
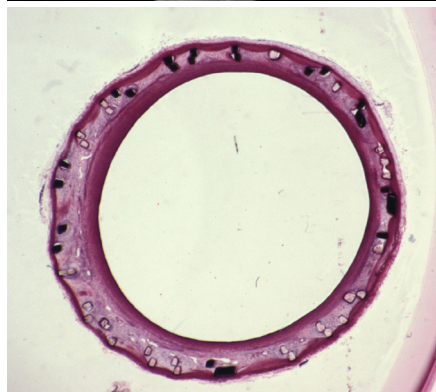
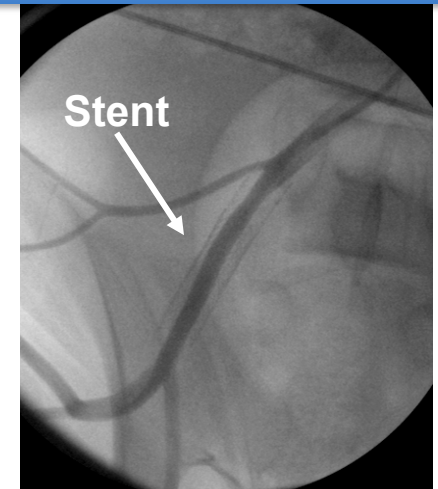
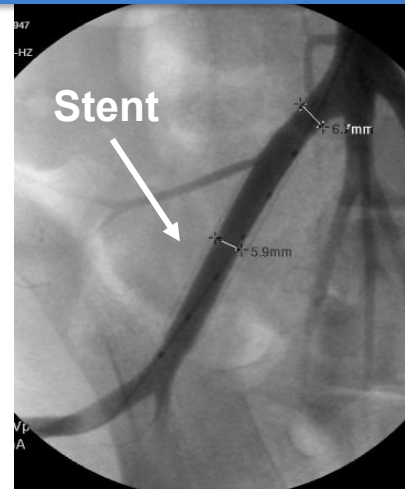
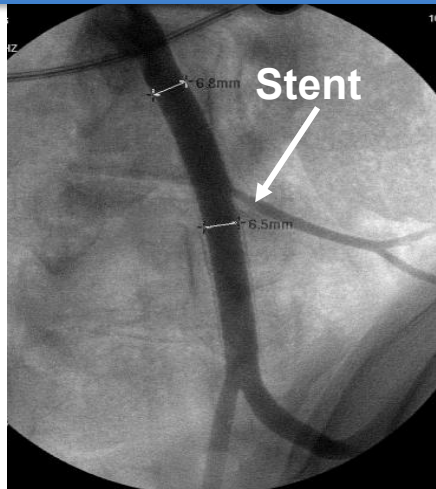
## High Oversizing

Example: 8 mm stent

7.3 – 6.2 mm

6.2 – 5.0 mm

5.0 – 4.2 mm



Preclinical animal model.

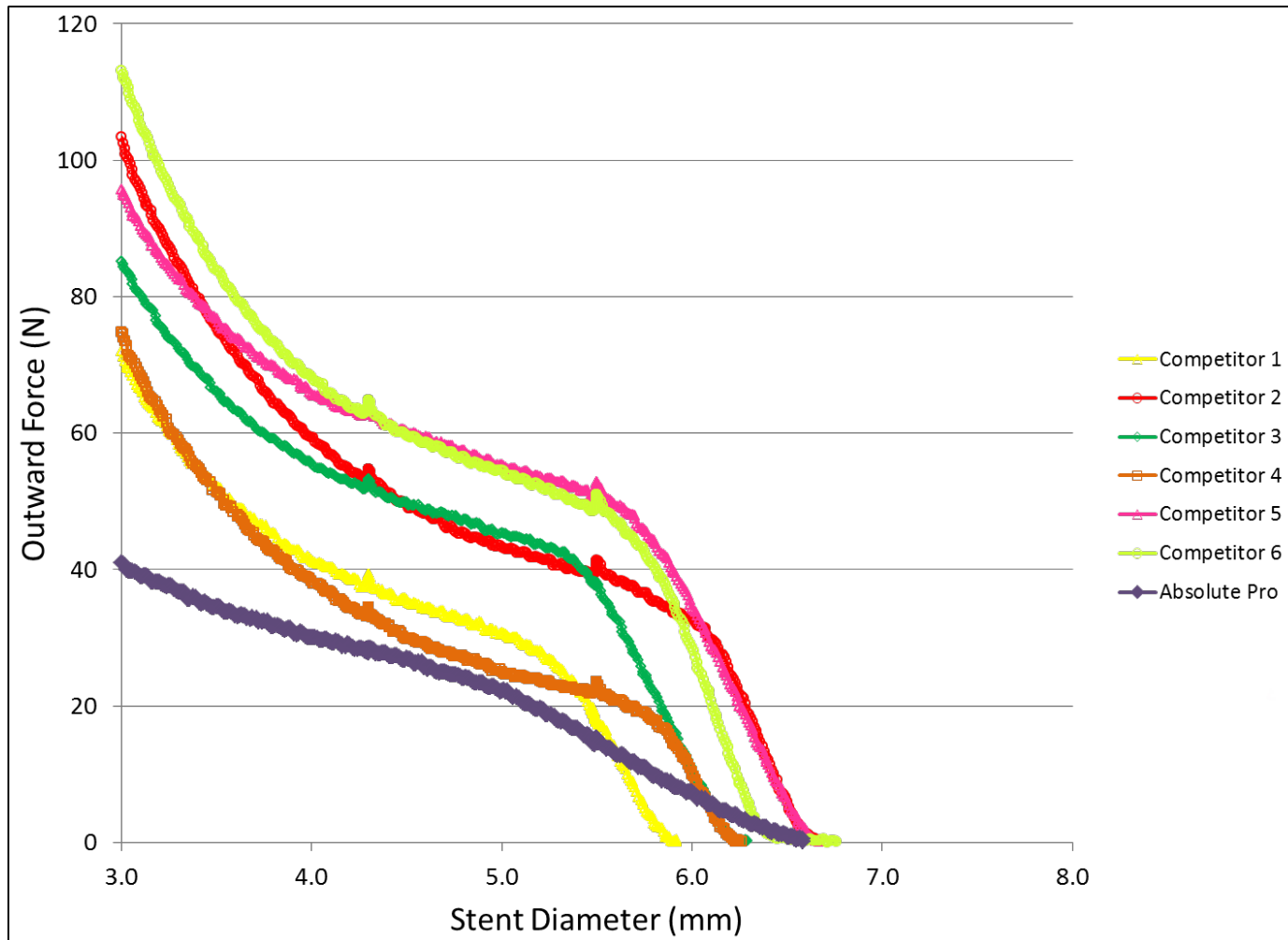
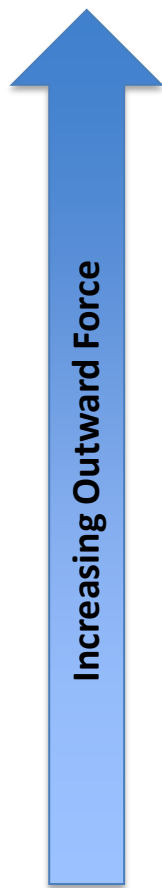
Zhao HQ et. al. *Cardiovasc Intervent Radiol.* 2009 Jul;32(4):720-6.

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# Not All Self-Expanding Stents Perform the Same

- Complex forces and motion require a stent designed specifically for long-lesions  $\Rightarrow$  Design matters!
- Long lesions require a stent designed to have a wide usage range and low COF

# Self-Expanding Stents are Not Designed the Same



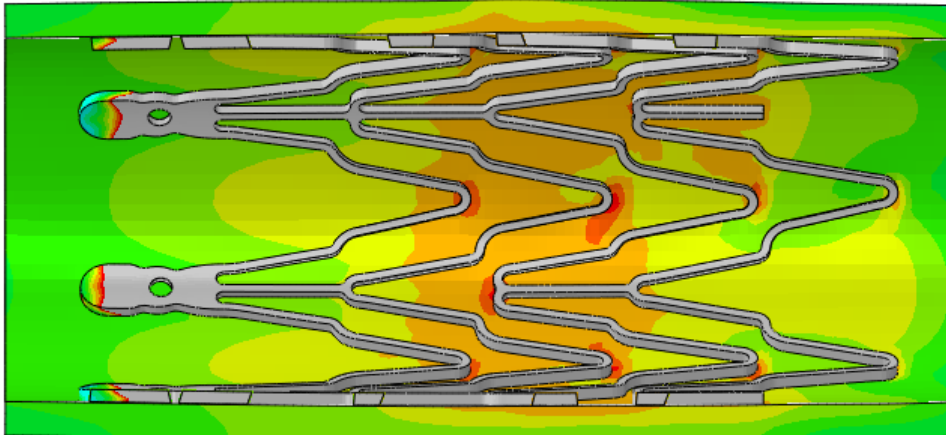
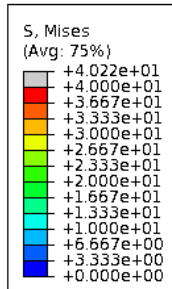
Test(s) performed by and data on file at Abbott Vascular.

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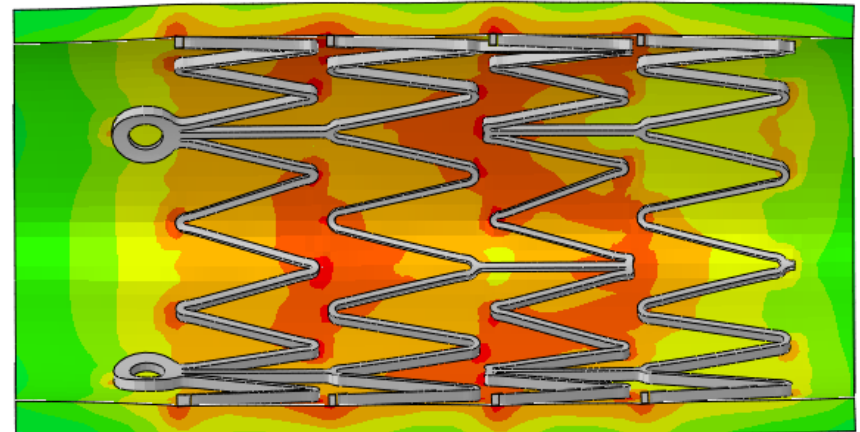
# Stent Design Affects Stresses on Vessel Wall

- On stent deployment, higher stresses may be induced on the vessel wall with stents that have a higher COF



Lower COF

6 mm Absolute stent deployed  
in 5 mm ID vessel



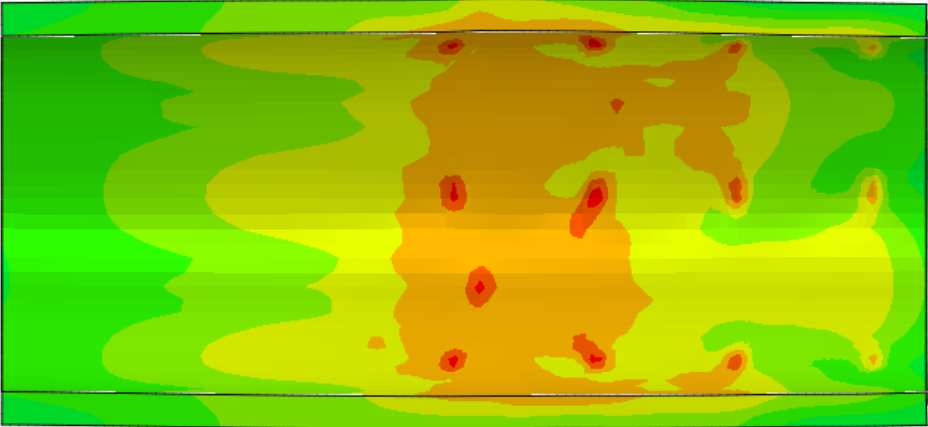
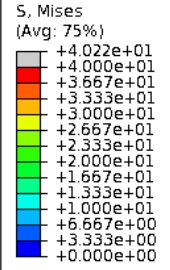
Higher COF

6 mm Zilver PTX stent deployed  
in 5 mm ID vessel

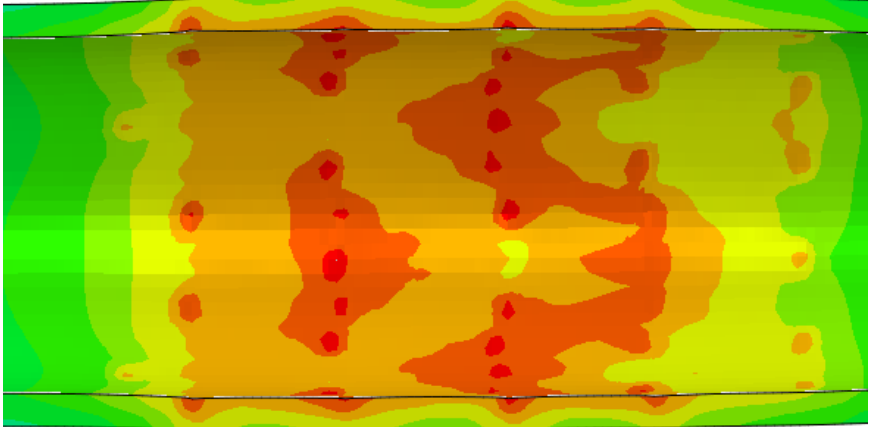
COF, chronic outward force;  
ID, inner diameter.  
Test(s) performed by and data  
on file at Abbott Vascular.

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# Stress Induced in Vessel Due to the Stent's Chronic Outward Force



**6 mm Absolute Stent  
Deployed in 5 mm ID Vessel**



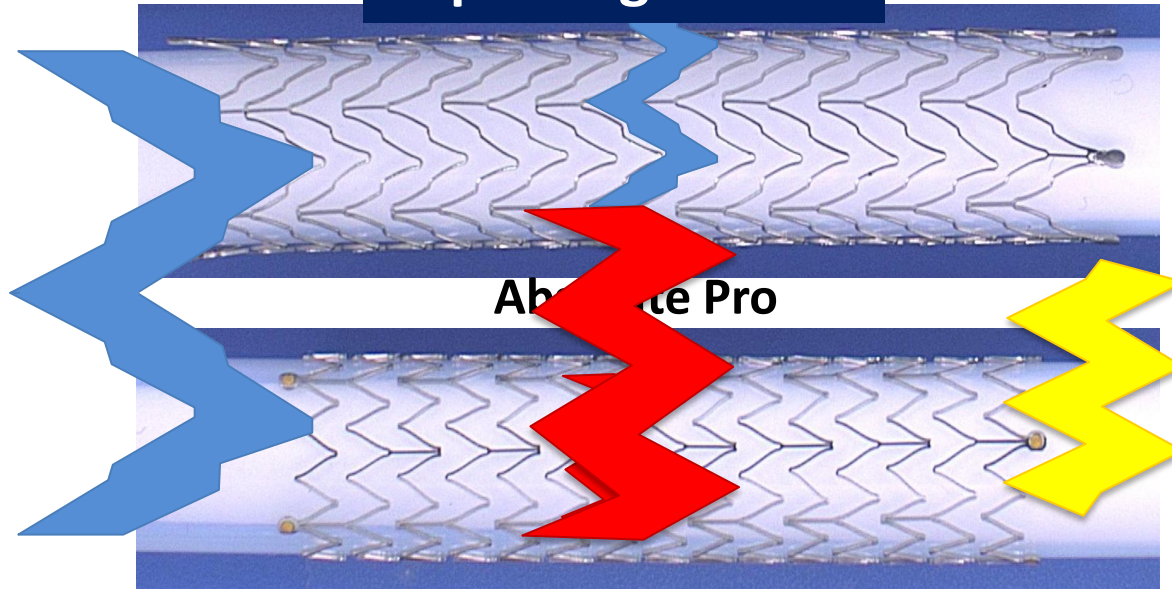
**6 mm Zilver PTX Stent  
Deployed in 5 mm ID Vessel**

Test performed by and data on file at Abbott Vascular.

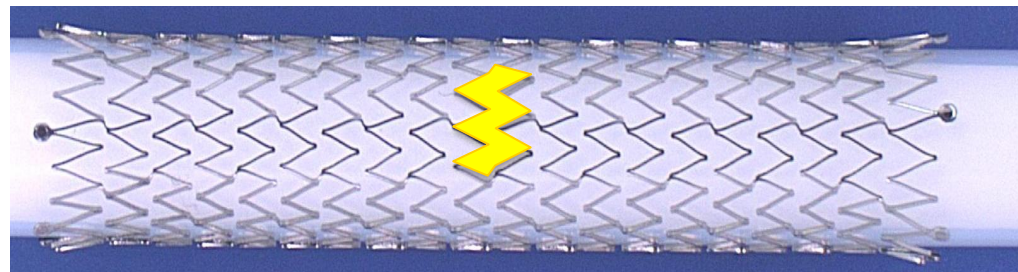
# Stent Design Comparison – Why Design Matters

## Optimal Scaffolding

### Repeating Pattern



**Competitor 1**



**Competitor 2**

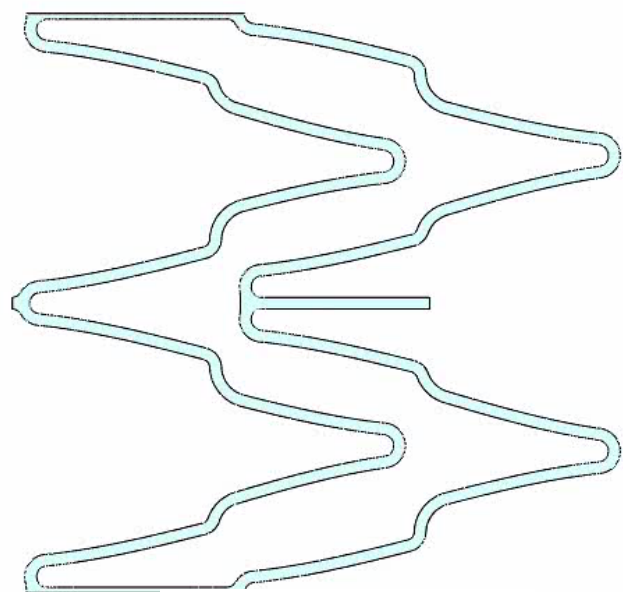
Photographs taken by and on file at Abbott Vascular



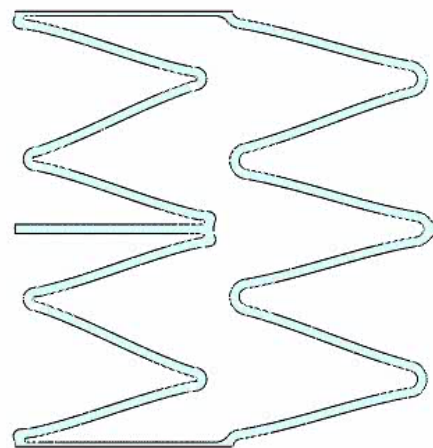
# Stent Design Comparison

## In-Stent Stresses with Leg Motion, and Blood Pressure

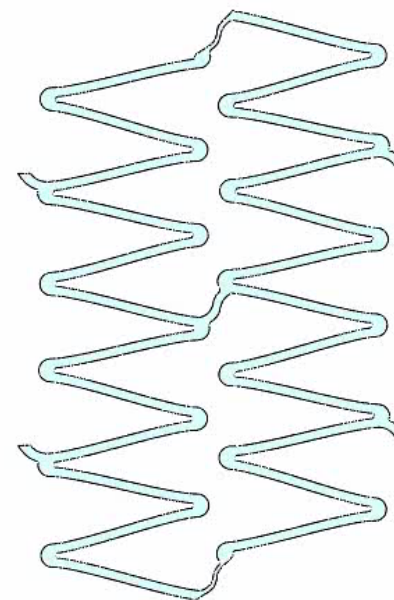
6 mm stent deployed in a 5 mm artery,  
then compressed to 3 mm



**Absolute Pro**



**Zilver PTX**



**S.M.A.R.T.  
Control**

Test(s) performed by and data on file at Abbott Vascular.

# SFA: Key Design Objectives for a Self-Expanding Stent

- Minimize restenosis risk with reduced chronic outward force
- Provide optimum scaffolding to promote healing and maintain patency without fracturing
- Absolute Pro: Maximize usage range for each size
  - “Easy to Choose”
  - “Easy to Use”



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